



KINKELDER[®]
the cutting experts

CHAMPION



CHAMPION **TCT SERIES**

The best choice for high volume
steel tube and solid cutting

The top performers on hard tubes



With a new carbide grade, PVD coating, body design and tooth geometry, the Champion TL saw blade series embodies our latest innovations for high performance TCT tube cutting.

The Champion TL saw blade has been designed to cut tubes with tensile up to 850 N/mm² on high output / high quality stationary sawing machines. Due to a new carbide grade, a new PVD coating to obtain a very smooth surface finish and a new tooth geometry and body design for better chip evacuation, this Champion saw blade has an improved blade life of typically 50% and more compared to CX 3.

APPLICATIONS: Cutting steel tubes with a tensile strength up to 850 N/mm²

PARAMETERS: Suggested cutting speed: 180 – 280 m/min. Feed: 0.04 – 0.24 mm/tooth

MACHINES: Stationary high output / heavy duty automatic sawing machines like Rattunde, Sinico, Bewo, RSA, Adige, Tsune



A dedicated Champion TL Multi saw blade has been developed for multiple tube cutting with a tensile strength of 400 – 800 N/mm². This blade type is specifically suited for Rattunde Twin machines but also for other applications where multiple tubes are being cut, such as the BEWO, RSA and Sinico machines.

APPLICATIONS: Cutting multiple steel tubes at once with a tensile strength of 400 – 800 N/mm² on high output / heavy duty multi-cut machines

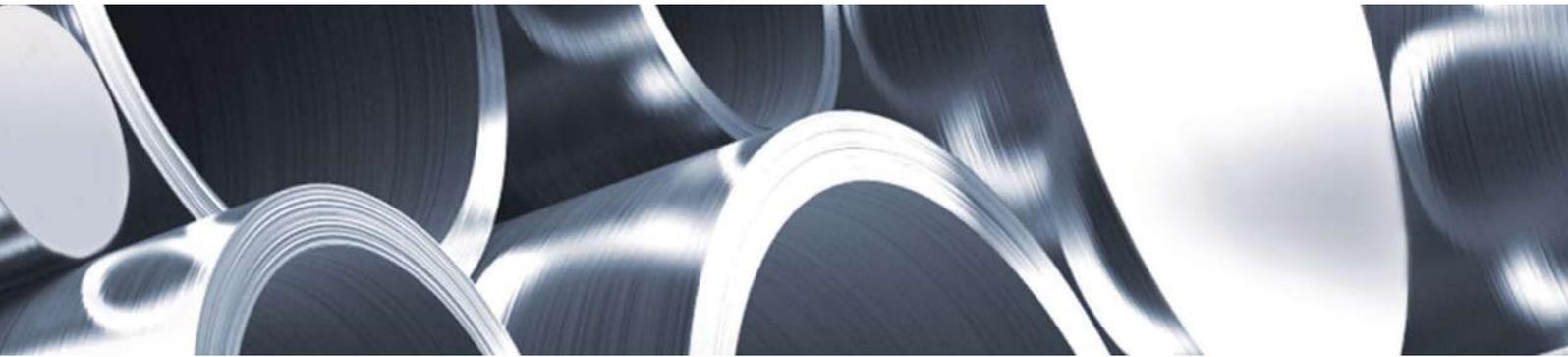
PARAMETERS: Suggested cutting speed: 180 – 290 m/min. Feed: 0.03 – 0.19 mm/tooth

MACHINES: Sawing machines designed for multiple tube cutting, such as Rattunde Twin, BEWO, RSA and Sinico machines. Our experts can advise you regarding ideal parameters for your specific application.

For more information:

www.kinkelder.com

Unbeatable in solid and tube cutting



The Champion SL saw blade achieves extended blade life at solid cutting by combining the performance advantages of Cermet with the latest PVD coating technology.

Advantages

The Champion SL saw blade offers the following benefits:

- High blade life
- Smooth surface
- Low noise
- Low cost per cut

APPLICATIONS: High performance cutting of low and medium strength solid steel bars with a tensile strength of 400 - 800 N/mm² with high requirements on surface quality and straightness

PARAMETERS: Suggested cutting speed: 100 - 280 m/min.
Feed: 0,04 - 0,11 mm/tooth.

MACHINES: Rattunde, Kasto, Nishijima, Tsune, Behringer, Mega, Exactcut, Everising and other automatic sawing machines



Champion TH has been developed to cut thin walled tubes with tensile strengths up to 1,800 N/mm². The Champion TH saw blade can cope with the following 3 extreme cutting conditions:

- Cutting tubes with tensile strengths up to 1,800 N/mm²
- Cutting speeds up to 350 m/min
- Very high feed rates

APPLICATIONS: Thin walled steel tubes with a tensile strength up to 1,800 N/mm²

PARAMETERS: Suggested cutting speed: 200 - 350 m/min. Feed: 0,04 - 0,2 mm/tooth

MACHINES: Rattunde, Sinico, Bewo, RSA, Adige



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**Kinkelder BV
Corporate Headquarters**

Nijverheidsstraat 2
(Industrial Area Zuidspoor)
NL-6905 DL Zevenaar
P.O. Box 242
NL-6900 AE Zevenaar
The Netherlands

T: +31 (0)316 58 22 00
F: +31 (0)316 58 22 17
info@kinkelder.nl
www.kinkelder.com

**Kinkelder Belgium
N.V./S.A.**

Sint-Pieters-Leeuw, Belgium
T: +32 (0)2 465 64 42
info@kinkelder.be
www.kinkelder.be

KR Saws

Coventry, United Kingdom
T: +44 (0)24 7661 0907
sales@krsaws.co.uk
www.krsaws.co.uk

Kinkelder France SA

Orchies, France
T: +33 (320) 71 02 12
sales@kinkelder.fr
www.kinkelder.com/fr

Kinkelder France

Messein, France
T: +33 (383) 539713
info@kinkelder.fr
www.kinkelder.com/fr

AMV Service

Le Chambon Feugerolles
France
T: +33 (477) 405229
info@amvservice.com
www.amvservice.com

Sepio spol s.r.o.

Zborovice, Czech Republic
T: +420 (0)57 366 91 35
sepio@sepio.cz
www.sepio.cz

**Kinkelder Cutting
Technology Co., Ltd.**

Suzhou City, China
T: +86 (0)512 693 68 780
info@kinkelderchina.cn
www.kinkelder.com/cn

**Saws International
USA Headquarters**

Machesney Park (IL), USA
T: +1 (815) 965 6900
info@sawsinternational.com
www.sawsinternational.com

Kinkelder Saw Inc.

Canton (MI), USA
T: +1 (734) 453 1199
info@kinksaw.com
www.kinkelder.com/en

**Kinkelder Cutting
Solutions Inc.**

Louisville (KY), USA
T: +1 (502) 329 8244
cridge@kinkelderusa.com
www.kinkelder.com/en

**Alabama Cutting
Technologies**

Pell City (AL), USA
T: +1 (205) 884 49 71
info@alcuttingtech.com
www.alcuttingtech.com

KTS Sägetechnik GmbH

Zülpich, Germany
T: +49 (2252) 835178-0
info@kts-saetechnik.de
www.kts-saetechnik.de

Grasche GmbH

Remscheid, Germany
T: +49 (0) 2191-5615-0
info@grasche.de
www.grasche.de

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